

Product information

Mipa 1K-Primer N 45 is a single-component filler with high filling power for vehicle repair. It can be used on old two-component sanded paints, shop primers and directly on steel, aluminium and zinc surfaces. The material offers a big economy of time due to the fast drying and sandability. Free from chromate and lead. Don't apply to old thermoplastic paints. Spreading rate: 5 - 7 m² / l.

Colour	grey			
Mixing ratio				
Hardener				
Thinner	Mipa Verdünnung UN 21; addition of approx. 50 - 70%			
Spraying viscosity 20° C	15 - 20 s 4 mm DIN			
Application	spraying pressure	spraying nozzle	spraying operations	
Air / gravity flow cup spray gun	2 – 2,5 bar	1,3 - 1,6 mm	2 - 3	
Airless / Airmix				
Pot life				
Coat thickness / dry film	40 - 80 µm			
Evaporation time	10 minutes before oven or infrared drying			
Drying	recoatable	dust dry	set to touch	ready for assembly
Object temperature 20° C	30 min.	15 min.		
Object temperature 60° C	15 min.	5 min.		
	Wet and dry sandable after 45 minutes.			

Remarks:

Application conditions: not less than +10 °C and up to 75 % relative air humidity.

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