

Intended use

Any desired colour can be mixed from OC-Mischlacke by means of formulas of Mipa Mix System. All basic tinters are free from lead pigments and fulfil the VOC regulations in Europe and USA.

VOC in g/l: max. 420 (EU-limit value for this product: category B/d 420 g/l)

The Mipa Mix CD provides formulas of RAL-colours, truck standard colours, commercial vehicle colours, fleet colours and special colours. Before mixing the tinters according to a formula stir thoroughly all Mipa OC-Mischlacke. Only after thorough stirring this mixture can be processed as Mipa OC-Lack according to the technical data sheet "Mipa OC 2K-PUR-Autolack HS-Qualität". Before applying, the colour need to be checked by spraying a sample (with hardener and dried). Compare it to the object. If necessary, adjust the shade.

Some formulas contain abbreviations which means the following:

O means that the colour can not be matched perfectly and therefore a complete refinishing is recommended.

tinters:

OC T10 ochre
OC R11 tinting ochre
OC T12 lime
OC T14 yellow-orange
OC T16 yellow
OC T20 orange
OC T21 light orange
OC T30 oxide red
OC T32 genuine red (discontinued)
OC T33 genuine red
OC T38 maroon
OC T40 violet
OC T50 blue-violet
OC T52 medium blue
OC T54 blue
OC R55 tinting blue
OC T60 yellow-green
OC T62 blue-green
OC R63 tinting green
OC T90 white
OC T95 carbon black
OC R96 tinting black
OC T97 deep black

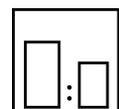
Spreading rate: --

Processing instructions



Colour

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Mixing ratio

Hardener

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by weight (lacquer : hardener) by volume (lacquer : hardener)

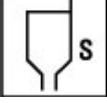
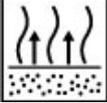
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This technical data sheet is supplied for informational purposes only! According to our information, all data and recommendations correspond to the state of art and are based on years of experience in manufacturing our products. They do not exempt the user from his obligation to verify professionally, on his own responsibility, the suitability of our products to the intended purpose under prevailing conditions. Safety data sheets and warnings on packaging must be observed. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.

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	Hardener for complete paintwork						for partial paintwork
	--						--
	Pot life						
	--						
	Thinner						
	--						
	Spray viscosity gravity spray gun						Airmix/Airless
	--						--
	Application mode						
	Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	Thinner	
	--	--	--	--	--	--	
	Flash-off time						
	--						
	Dry coat thickness						
	--						
	Drying time						
	object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable	
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Note

Storage: at least 2 years in unopened original containers

VOC Regulation : --

Processing conditions: from +10° C and up to 80 % relative air humidity. Ensure an adequate air ventilation.

Processing instructions: Put the mixing/pouring lid only if needed.