

MONOFIL VARIO+ Clearcoat

Technical data sheet

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MONOFIL VARIO+ Clearcoat is a high-quality, fast drying finish for solvent or water-based basecoats.

Substrate:

well cured basecoats and old paintworks



Pretreatment / Cleansing:

pre-clean with silicone remover

Characteristics:

excellent weather resistance, scratch and shock-resistant
light fast and non yellowing
high surface hardness and at the same time good flexibility
good adhesion
good flow

colour / gloss level:

colourless, high gloss, satin gloss, matt

Preparation:



Shake can vigorously before use.

Application:



Spray to test - spray distance approx. 10 - 15 cm
2 - 3 coats. Dry film thickness between 30 - 40 µm.

Flash-off:



5 - 10 min. between coats.

After use:



After use hold the can upside-down and spray until the valve is empty in order to avoid the paint drying up in the valve.

Drying time:



Drying:

dust dry: 10 min. / 20°C

set to touch: 20 min. / 20°C

ready for assembly: 12 h / 20°C

Processing conditions:

from +10°C and up to 80% relative air humidity

Storage:

2 years if stored in cool and dry places

VOC-regulations:

EU limit value for the product (cat. B/e): 840 g/l (2007)

This product contains max. 840 g/l of VOC.

Safety advice:

see material safety data sheet.

The data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.