



Mipa Winner Spray Rostschutz-Haftgrund Product Information

D - 2/0619

Art.Nr.: 21601 + Colour Ref. Nr.

Mipa Winner Rostschutz-Haftgrund is a special rust protective primer for the spotrepair on cars, motor cycles as well as on other vehicles and metal surfaces.



Substrate:

Iron, steel, fully hardened and sanded old paint work
Thoroughly dry Mipa 1K- and 2K-Filler materials.



Pretreatment / Cleansing:

Pre-cleansing with Mipa Silikonentferner

Characteristics:

Fast drying
Good filling power
Low in consumption
Good adhesion

Colour : Grey (1100) / red brown (1900)
Grade of Gloss: Matt

Preparation:



Shake can vigorously until the mixing balls move freely!

Application:



Spray to test. Spraying distance approx. 20 - 30 cm
2 – 3 applications, dry-film thickness 30 – 50 µm

Flash-off:



3 - 5 min. between each coating

After use:



Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Drying Times:



Drying:

Dust dry:

5 - 10 min.

Sanding:

30 min.

Re-coatable:

2 -3 h

Subsequent Processing:



Dry sanding:



Wet sanding:

Processing Conditions:

From +10°C and up to 80% relative air humidity.

Storage:

In tightly closed original containers at least 2 years shelf life

VOC-Regulation:

EC limiting value for the product (cat. B/e): 840 g/l (2007)
This product contains a maximum of 800 g/l VOC [6.68 lbs/gal]

Safety Information:

Read the corresponding Material Safety Data Sheet!

The data sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.