

Mipa Winner-Spray „Acryl-Lack“

Item no 21601 + colour no

Technical data sheet

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Intended use

Mipa Winner-Spray „Acryl-Lack“ is a fast drying car refinishing paint. This product is weather-resistant and lightfast and therefore suitable for fast and efficient repair work on cars, vehicles, machines, etc.

Processing instructions



Substrates

Cured and sanded old paintwork, well dried Mipa 1K and 2K fillers.

Pre-treatment / cleansing

Pre-clean with Mipa Silikonentferner.

Please refer to the section „Substrate preparation“ for detailed information.

Characteristics

Fast drying
Weather-resistant
High hiding power
Good adhesion

Colour / gloss level

gloss black (1200)
matt black (1300)
gloss white (1400)
matt white (1500)
satin black (2000)



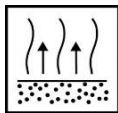
Preparation

Before use, shake can vigorously for 1 - 2 min!



Application

Spray to test - spray distance approx. 20 - 30 cm
3 - 4 coats, dry film thickness: 40 - 50 µm



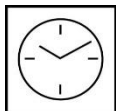
Flash-off time

3 - 5 min between coats



After use

After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.



Drying time at 20 °C

Dust dry after approx.	10 min
Set to touch after approx..	1 - 2 h
Ready for assembly after approx.	12 h

Processing conditions From +10 °C and up to 80 % relative humidity. Ensure adequate air ventilation.

Storage Can be stored for 2 years in cool and dry places.

VOC-regulation EU limit value for the product (cat. B/e): 840 g/l
This product contains max. 750 g/l of VOC.

Safety information See safety data sheet

Substrate preparation:

Remove old coatings and fillers that have not cured or are not sound.

Do not use on thermoplastic substrates.

Intact, sound old paintworks, factory paintings:

1. Pre-clean with Mipa Silikonentferner.
2. Then sand with P 400 - 500.
3. Afterwards, degrease with Mipa Silikonentferner.

Cathodic e-coating / shop primer:

1. Pre-clean with Mipa Silikonentferner.
2. Then sand with MP Softpad Superfine or with P 400 - 500.
3. Afterwards, degrease with Mipa Silikonentferner.