

Technical Data Sheet



PROBUILD

PROBUILD is a primer-surfacer combining ultra high filling properties with very quick drying times. Resulting in an easily sanded non-porous surface that is suitable for any topcoat.

Code - PROBILDG, PROBILDDG,
PROBILDB, PROBILDW



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Technical Data

Technical Information

Size	500ml
Basis of binder	Acrylic Resin
Colour	Grey, Dark Grey, White & Beige
Coverage	1.6 - 2.2m ²
Temperature resistance to	250°C
VOC Directive	2004/42/II B(e),(840)
VOC content	654.6 g/l
Storage stability	Store in a cool dry place in original container between -10°C & +25°C
Shelf Life	10 years if appropriate storage provided (=10° - 25°C, relative air humidity of max. 60%)

Substrates

- Bare steel

Surface Preparation


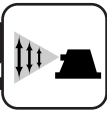







- Remove all rust from metal surfaces. Clean surface with a ProCLEANER then abrade
- Areas to be sprayed must be free of grease, dust and dry
- Carry out test spray
- For professional use only
- Wear an appropriate respirator (recommended type A2/P3)

Drying time

(at 20°C, 50% relative air humidity):

Dust Dry	8 - 10 mins
Dry to touch	15 mins
Hard Dry	30 - 40 mins
IR	8 - 10 mins

The drying time depends on surrounding temperature, air humidity and thickness of the applied coat

1 	Shake aerosol for at least two mins, after agitator ball is free
2 	Apply in cross coats from distance of 250mm from object
3 	Primer - apply 1 coat @ 15µm Filler - apply 2 - 3 coats @ 30 - 60µm
4 	Allow 2 - 3 mins between coats to flash off
5 	PLASTICOLOR or a coloured topcoat
6 	Recoat with water-and solvent-based paints as well as 1K and 2K topcoats
7 	Infrared for 5-10 Minutes
8 	Wet sanding - P800 - 1000 Dry sanding - P400 - 500
9 	After use, turn aerosol upside down and empty valve

DISPOSAL

Completely emptied cans should be put in recycling skips or appropriate container. Cans which are not empty should be disposed of as special refuse.

This application and technical information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively is the responsibility of the user.

ENVIRONMENTAL

ProXL is committed to use formulations without restricted or critical ingredients and to achieve the best possible performance. The caps and packagings are made of recyclable material.

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