



**KAPCI**  
COATINGS

Technical Data Sheet

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for professional use only

## kapci Hardeners

### Product description

Kapci Hardeners are polyisocyanate based hardeners for 2K products. They are especially designed for Kapci 2K acrylic paints, Kapci MS and HS clearcoats, Latico 2K MS and HS fillers, and Kapci 2K sealers. Having more kind of hardeners means that all painting conditions can be optimized and reliable application can be achieved.

### Products

Extra fast hardener		
Kapci 653	Suitable for partial and medium size respray at very low temp.	See Technical Data Sheet for Base Products
Kapci 6031		
Kapci 6051		
Fast hardener		
Kapci 652	Suitable for partial and complete respray at low temp.	See Technical Data Sheet for Base Products
Kapci 6023		
Kapci 6033		
Kapci 6054		
Kapci 6073		
Normal hardener		
Kapci 651	Suitable for a complete respray at normal Temp.	See Technical Data Sheet for Base Products
Kapci 6025		
Kapci 6035		
Kapci 6055		
Kapci 662		
Kapci 665		

**IMPORTANT NOTE:** These TDS are for information purposes only without any obligation as we do not have control over the quality and conditions of the surface or application.



**KAPCI**  
COATINGS

Kapci 6075		
Kapci 621	Used for filler Kapci 625 and 635, Suitable for partial or complete respray at normal temp.at Normal Temp.	
Kapci 631		
Slow Hardener		
Kapci 656		
Kapci 6027		
Kapci 6037		
Kapci 6056		

#### Choice of hardeners

The recommendations below are for guidance only. Please refer to the TDS of the respective 2K products for more detailed information about the selection of the hardeners.

HARDENERS	Extra Fast	FAST	NORMAL	SLOW
	Kapci 653,6031, 6051	Kapci 652,6023,6033,6054,6073	Kapci 651,6025,6035, 6055,6075,621,631,662,665.	Kapci 656,6027,6037,6056
Complete respray	Unsuitable	Unsuitable	Suitable	Suitable
Partial respray	Suitable	Suitable	Suitable	Not particularly suitable
15C- 20C	Suitable	Suitable	Suitable	Unsuitable
20C- 25C	Partially Suitable	Suitable	Suitable	Not particularly suitable
> 30C	Not suitable	Not particularly suitable	Not particularly suitable	Suitable
> 35C	Not suitable	Unsuitable	Unsuitable	Suitable

#### General notes

1. Seal container immediately after use.
2. Do NOT store hardeners in dump conditions.

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**KAPCI**  
**COATINGS**

#### Health and Safety

1. For full Health and Safety information please refer to Material Safety Data Sheet (MSDS).
2. Observe the precautionary notices displayed on the container.
3. Goggles and suitable protective equipment must be worn while using these products.
4. Good ventilation must be provided in the working environment.