

Mipa 2K-Acrylfiller Spray is a fast drying priming coat with good filling properties, high protection against corrosion and excellent sandability. Mipa 2K-Acrylfiller Spray provides an excellent adhesion on iron, steel, GRP, aluminium and galvanised surfaces and can be recoated with customary one- or two component lacquers.

**Substrate:**

Iron, Steel, GRP, aluminium and galvanised surfaces
Sanded intact coatings
Not suitable for thermoplastic substrates

**Pretreatment / Cleansing:**

Pre-cleansing with Mipa Silikonentferner

Characteristics:

Outstanding drying even with high coating thickness.
Easy to sand.
Optimum flow and surface finish.
Re-coatable with basecoat paints, waterbased basecoats,
1K- and 2K-top coats.
Safe and clean transfer of the hardener
Highly resistant against chemical and mechanical strain.
Fuel resistant

| | |
|-------------------------------------|--------------------|
| Colour / Grade of Gloss: | Light grey Matt |
|-------------------------------------|--------------------|

| | |
|---------------------|--|
| Preparation: |  Shake can vigorously until the mixing balls move freely! |
| |  Prior to coating, remove the red button from the safety cap, turn the spray can 180° and attach to the pin on the base of the aerosol. |
| |  Place the spray can upside down on a solid surface. Press red button with the ball of your hand until a stop is reached. |
| |  Shake can vigorously to mix the contents! |
| Application: |  Spray to test - Spraying distance approx. 25 cm 2 - 4 coats, dry film thickness 45 - 180 µm. |
| Flash-off: |  5 min. between each coating |
| After use: |  Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up. |

| | |
|-----------------------------------|---|
| Drying Times: |  |
| Re-coatable: | |
| Drying: | Sandable after 3-5 h at room temperature or 30 min. at 60 °C |
| IR-Drying: | Possible |
| Pot-Life: | 8 h |
| Further Processing: | Dry sanding: P 400 - P 500 Wet sanding: P 800 |
| Processing Conditions: | From +10°C and up to 80% relative air humidity. If the 2K-Acrylfiller is not coated within 24 h, then it is necessary to abrade the surface prior to re-coating. |
| Storage: | In tightly closed original containers at least 2 years shelf life |
| VOC content: | EU limiting value for the product (cat. B/e): 840 g/l (2007) This product contains max. 650 g/l VOC [5.43 lbs/gal] |
| Safety Information: | Read the corresponding Material Safety Data Sheet |

The data sheet sheet is for information purpose only! The information given is in accordance to our knowledge up to the latest standards and is based on years of experience in the manufacture of our products. The information is non binding and without guarantee.